Contents

1. Information on This Operating Instruction

- This operating instruction is an integral product part of the bimetal thermometers described.
- It must be freely accessible in close vicinity to the product during the entire period of storage and application.
- The operating instruction contains important information on the safe and adequate use of bimetal thermometers.
- All persons, which mount, apply or control the thermometer, have to thoroughly read, understand and implement the manual.

If you have any problems or questions, please contact your supplier or contact us directly at:

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Location Beierfeld
Am Gewerbepark 9 • 08344 Grünhain-Beierfeld
Tel.: +49 3774 58 – 0 • Fax: +49 3774 58 – 545
mail@armano-beierfeld.com

Location Wesel
Manometerstraße 5 • 46487 Wesel-Ginderich
Tel.: +49 2803 9130 – 0 • Fax: +49 2803 1035
mail@armano-wesel.com

1.1 Pictographs Used in This Manual

In this manual, pictographs are used as hazard warnings.

Particular information, instructions and restrictions designed for the prevention of personal or substantial property damage:

WARNING! Is used to warn you against an imminent danger that may result in personal injury or death.

IMPORTANT! Is used to warn you against a possibly hazardous situation that may result in personal, property or environmental damage.

CAUTION! Is used to draw your attention to important recommendations to be observed. Disregarding them may result in property damage.

Passages in the text containing **explanations, information or advice** are highlighted with this pictograph.

The following symbol highlights
actions you have to conduct
or
instructions that have to be strictly observed.

1.2 Quality

Bimetal thermometers are high-quality measuring instruments. The device family solely contains versions, which meet the demands on best operation and maximum safety. A manufacturing process certified according to DIN EN ISO 9001 guarantees the consistently high level of quality. Of course, it cannot be excluded completely that a product is defective or becomes damaged during the transport. In case of a complaint, this will be processed immediately. A detailed description of the damage helps us to identify the sources of product defects or product damage and to remedy them in the customer's interest (contact and support see page 1).

1.3 Exclusion of Liability

We accept no liability for any damage or malfunction resulting from failure to follow the instructions in this manual, incorrect installation, inappropriate use of the device, construction types that are not suitable for the process, inappropriate operating conditions, unauthorised or unqualified personnel and unauthorised manipulations in and on the device.

2. Safety Instructions

Bimetal thermometers are safe products that do not contain any dangerous, health- or environmentally damaging substances. When using bimetal thermometers, specific hazards arise whenever the process, in which the temperature is measured, is potentially hazardous.
The design of the port to the process and the selection of the suitable thermometer model decide upon safety and metrologically precise results.
For the design, comprehensive material in terms of data sheets and information on the website is available (⇨ chapter 3 “Device Description”).

2.1 Appropriate Use

IMPORTANT! Thermometers with a construction type that is not suitable for the storage and application conditions, or which are applied outside their limitations, can cause severe accidents or damage!

- Medium, cleaning agent and surrounding atmosphere must not corrode the thermometer materials and sealings exposed to them.
- The degree of protection (DIN EN 60 529) of the thermometer has to be suitable for the operating conditions.
- If vibrations or shocks can occur at the operating site, only appropriate construction types shall be used.
- The thermometer has to be stored or mounted in a way that the permissible storage and ambient temperature does neither exceed the maximum nor falls below the minimum temperature.
- The minimum and maximum medium temperature has to be within the temperature range.
- Process connection and temperature sensor or thermowell have to be resistant to the physical process parameters (e.g. pressure, temperature, flow rate).
- Thermometers have to be free from visible damage or traces of unauthorised manipulation. Damaged or defective instruments need to be checked immediately and replaced if necessary.

2.2 Safe Handling

IMPORTANT! Disregarding work, health and fire protection as well as negligent actions in connection with hazardous or hot substances can cause severe injuries, accidents or damage!

- In all work, the existing local laws, standards and regulations concerning the process, for accident prevention and safety at the workplace must be complied with.
- Labels and information on the thermometer must neither be removed nor covered.
- Mounting and dismounting shall not be carried out during ongoing processes if hazards are imminent due to process conditions, e.g. high pressures and temperatures.
- Used thermometers can be contaminated by residues of hazardous substances. In this case, actions according to the regulations for the substance itself have to be taken.
- Used thermometers, which are being reused, have to be free of adhering substances to prevent reactions with the medium, which could lead to personal, property and/or environmental damage.

2.3 Deployment of Qualified Personnel

IMPORTANT! Unqualified, untrained personnel can cause severe injuries or damage.

The installation, commissioning, operation and maintenance of bimetal thermometers shall only be conducted by trained personnel, authorised by the operator. In addition to knowledge of measurement and control technology, also necessary expertise on the process on site is required. Existing directives, standards and regulations have to be applied within the scope of the corresponding work. This includes expertise in dealing with hazardous and aggressive media.

3. Device Description

3.1 Measuring Principle

Bimetal thermometers according to DIN EN 13 190 record the temperature with a bimetal coil in the stem. The temperature-dependent rotational movement of the bimetal is transferred to the actual value pointer.

General technical data and important information, amongst others for the metrologically accurate application, can be found in **model overview 8000 "Mechanical Temperature Measurement"** and in the **technical information sheet T08-000-031** (both accessible on our website).

3.2 Design and Models

Bimetal thermometers consist of:

Case ❶:
(with indication elements) with selectable nominal case sizes and connections – depending on the model

Temperature sensor ❷:
with selectable diameters, lengths and process connections – depending on the model

Connection:
between case and temperature sensor:
neck tube ❸, pivot ❹

Dimensional data, nominal case sizes, suitable thermowells and further technical information on thermometer and stem models can be found in the listed data sheets, accessible on our website.

3.2.1 Rigid Mount to the Stem

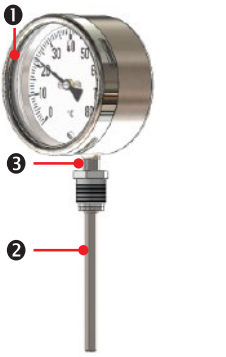


Figure 1: TBiSCh 100, B4

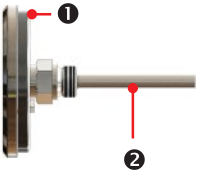


Figure 2: TBiSChg 100rm, B4.1

Basic model	Data sheet
TBiSCh TBiSChG	8101
TBiSChg TBiSChgG	8102

3.2.2 Every Angle to the Stem

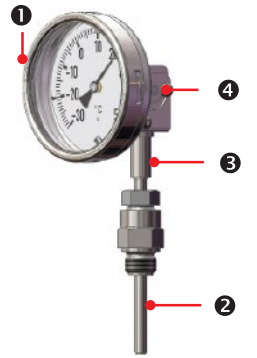


Figure 3: TBiGelCh 100, B5

Basic model	Data sheet
TBiGelCh	8111
TBiGelChg TBiGelChgG	8112

3.2.3 Standard Stem Models

Description, data and suitable thermowells are part of the data sheets for the thermometers (⇨ basic models).

Stem model	Process connection	Stem Ø (mm)
B1	plain, without screw fitting	6 8
B3	union nut	
B4	male thread, turnable (against stop)	
B4.1	male thread, rigid	
B5	male thread, clamping ring fitting adjustable at the plain stem	
B6	male thread, turnable / double male adapter	

3.2.4 Special Stems and Thermowells for Food/Bio/Pharmaceutical Industries

Special stems for food/bio/pharmaceutical industries:
Upon request

Stem model	Process connection	Stem Ø (mm)
B20.1/11/12	Clamp	10
B20.3	conical coupling and groove nut	

Thermowells for food / bio / pharmaceutical industries:
Data sheet: 8.8160

Thermowell	Process connection	Stem Ø (mm)
SL 1/11/12	Clamp	10 12
SL 20.3	conical coupling and groove nut	
SL 6	Varivent®	16

4. Mounting

☞ Observe the instructions in chapter 2 of this manual. Prior to the installation of a thermometer, ensure that

- the construction type is suitable for the measuring point.
- you do not install the measuring instrument during an ongoing process or you can safely intervene in the process.
- the measuring instrument is not damaged and fully functional.
- the temperature sensor or the thermowell is clean and free from any adhering impurities.

4.1 Mechanical Connection

The mechanical connection of thermometers shall be carried out according to the general technical rules for the selected connection type.

☞ When screwing in the thermometer, do not exert any force on the case. Hold turnable sockets and union nuts at the neck tube while screwing in.

4.1.1 Process Connection in General

- Cylindrical screw fittings: gaskets made of appropriate material (standard: aluminum or copper gaskets)
- Conical screw fittings: (e.g. NPT) sealing in the thread by using appropriate sealants, e.g. PTFE tape
- Sealing materials have to be compatible with the specific process. Necessary approvals and resistances are to be regarded.

4.1.2 Process Connection in the Food/Bio/Pharmaceutical Industries

Connections in the food/bio/pharmaceutical industries as well as aseptic connections can only be applied in a hygienic design if the port to the process has a hygienic design as well. The process connection has to be designed in a way, which allows a complete self-draining of the medium. After draining processes, no residues shall remain at the junction.

- Dead spaces have to be avoided or kept very small. It must be ensured that cleaning media reach all parts up to the junction with the required operating temperature. Areas that cannot be cleaned, or in which residues remain, are to be precluded.
- Form and materials of sealings and the engineering design of the sealing grooves on the process side have to comply with the approvals and the regulations, standards and directives applying at the installation location. Installation gaps shall tend to zero to avoid bacterial growth in the best possible manner.

EHEDG certifications for temperature sensor and thermowell connections only apply in connection with sealings and junctions on the process side, which are compliant with the following EHEDG guidelines:

Doc. 10: "Hygienic design of closed equipment for the processing of liquid food"
Doc. 37: "Hygienic design and application of sensors"

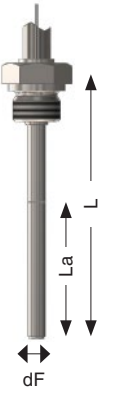
Particularly note:
- Connections of temperature sensors and thermowells are only certified according to EHEDG if the length of the dead space (L) is shorter than the diameter of the connection (D) minus stem diameter (dF): L < (D – dF)! (Doc. 10)
- For clamp connections, the EHEDG certification is only valid in combination with sealings approved for EHEDG. The approval is limited to the tube dimensions (nominal widths), for which suitable sealings are available on the market. (Until the entry into our data sheets, a list with information on available nominal widths is available via the contact addresses on page 1 of this operating instruction.)

Temperature sensor and thermowell connections with EHEDG certification comply with the EHEDG position paper for approved couplings, using special sealings, which are listed as applicable or welded in (available on the EHEDG website www.ehedg.org).

4.1.3 Case Position of Installation

- Dial and numbers have to be aligned vertically
- Other positions of installation upon agreement: with indication of the corresponding position symbol (according to DIN EN 13 190) on the dial!

4.1.4 Installation of the Temperature Sensor



The active stem length (La) has to be immersed sufficiently in order to determine the medium temperature exactly. The following relation applies:

immersion depth ≥ La + 2.5 x dF

Measuring errors can occur if the immersion depth is smaller than this value.

ΔT (K)	La (mm)	
	Ø 6 mm	Ø 8 mm
60	70	60
80	60	40
from 100	40	40

e.g. –30 / +50 °C ≙ ΔT = 80 K

- An installation too close to the walls of vessels or in dead spaces of pipes is to be avoided if this is not the actual purpose of the measurement.
- When using thermowells, the thermal resistance between outer stem wall and inner thermowell wall can be reduced by means of a thermal contact agent.

WARNING! Do not fill in the thermal contact agent into hot thermowells. Otherwise, the spurting agent might cause injuries.

4.1.5 Pivot Adjustment

☞ Prior to any adjustment: Loosen the retaining screws of the pivot!
⇨ figure 4

❶ → Bring the pivot into a straight position and tighten the two short retaining screws hand-tight.
→ Align the pivot to the case and tighten the long retaining screws hand-tight.

❷ → To bend the stem, loosen the short retaining screws and set the required angle.
→ Lock the pivot adjustment by tightening the retaining screws.

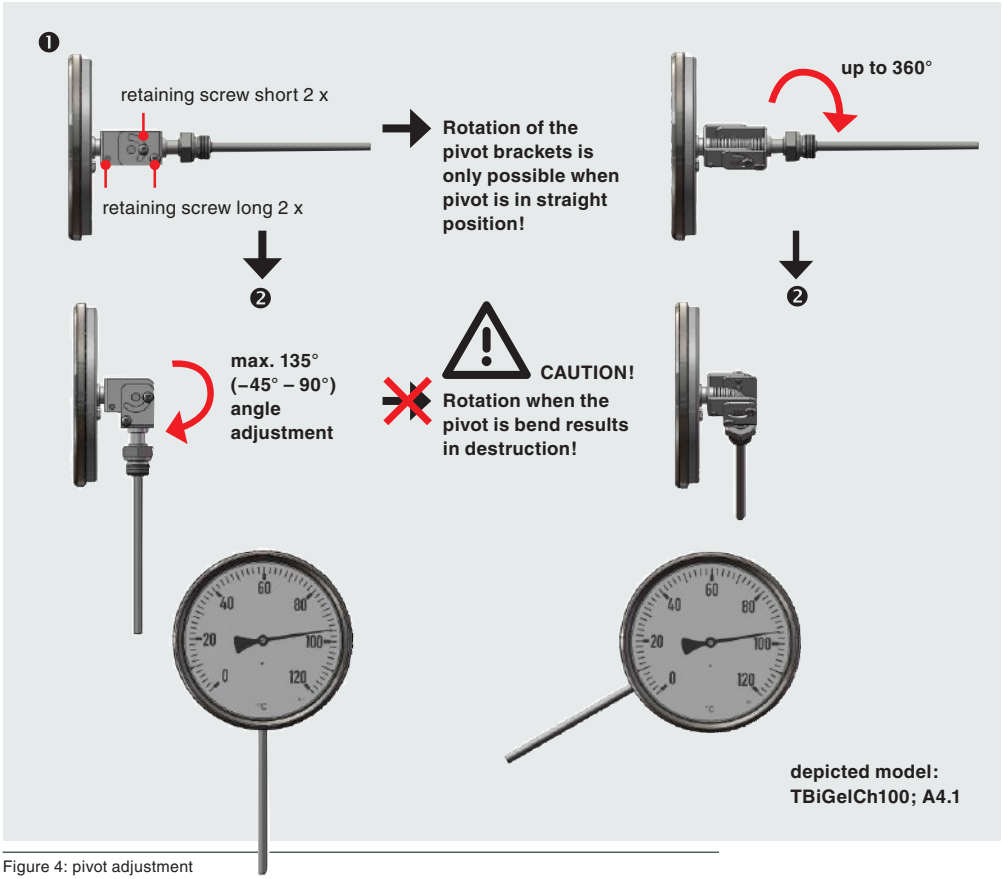


Figure 4: pivot adjustment

5. Installation in Potentially Explosive Areas

5.1 General Information

Mechanical temperature measuring instruments do not have any potential ignition sources during its intended operation. Versions made of stainless steel with instrument glass (laminated glass or tempered safety glass) are suitable for the application in areas of category 2 and 3 according to ATEX directive 2014/34/EU.

5.2 Marking for the Explosion Hazardous Area

Thermometers without limit switch contact assembly are marked as follows for the application in explosion hazardous areas:

Example: Thermometer model TBiSCh 100

ARMANO
ARMANO Messtechnik GmbH
Manometerstraße 5 • 46487 Wesel

Thermometer Model TBiSCh 100

II 2G Ex h IIC Gb
II 2D Ex h IIIC Db
Temperature range –25/+75 °C

(content obligatory, free layout)

If you have any problems or questions, please contact your supplier or contact us directly.

6. Operation

Safe operation is ensured, when the instrument is properly installed.
For precise readability, the instrument should be installed at eye level.

Ambient temperatures:
Permissible ambient temperatures:

- Standard conditions: –40 / +60 °C (–40 / +140 °F)
  case filling with glycerin: –20 / +60 °C (–4 / +140 °F)
- Reference temperature range: +23 °C ±2 °C (+73.4 ±3.6 °F)

Indication adjustment:
It is possible to adjust the pointer (4 % of the temperature range) of the following models.

Models TBiSCh… /TBiGelCh… (bayonet ring)

- Loosen the bayonet ring by turning to the left and open the case
- Carefully turn the pointer at the pointer bushing with a screwdriver until it reaches the reference value
- Close the case and tighten the bayonet ring by turning to the right

Models TBiSChg… /TBiGelChg… (crimped-on ring)
There is an adjusting screw on the back.
Carefully turn the dial with a hexagon wrench SW 6 until the pointer reaches the reference value.

Do never make any indication adjustments on your own if you cannot carry out a comparative measurement. You are not eligible for a free correction in case of an incorrectly performed indication adjustment.

Comparative measurement:
The indication is compared to a calibrated standard on at least 3 evenly distributed points of the measuring range. In the standard case, the values are measured at the lower range value, medium range value and upper range value.
The temperature at the temperature sensor both of the thermometer to be checked and of the standard must be identical at the time of measurement.
All measuring values have to be determined at identical reference temperature.

7. Maintenance / Cleaning, Storage and Transport

CAUTION! Material damage and loss of warranty!
Any modifications or interventions in the device, made by the customer, might damage important parts or components. Such intervention leads to the loss of any warranty and manufacturer's responsibility!
→ Never modify the device or perform any repairs yourself.

Maintenance:
Bimetal thermometers are maintenance-free. They do not contain any elements that can be replaced or repaired by the user. A regular functional check is recommended. The accuracy verification can be carried out according to the description in chapter 6 or as service by the manufacturer.
Please contact the supplier or the manufacturer for inspections and repairs.

Cleaning:
The non-installed components of the thermometer can be cleaned with a cloth or a soft bristled brush and appropriate cleaning agents.

Process connections with Varivent connection are designed for CIP cleaning. The measuring range and the optionally agreed excess temperature resistance of the thermometer must be higher than the maximum process cleaning temperature.

CAUTION! Cleaning agents, which damage the outer materials of thermometers (sealings, windows, etc.), or which are applied with too high pressure, can be the reason for the ingress of substances that impair or destroy the material and the function.

Please pay attention to the degree of protection of your thermometer when cleaning!

Storage and transport:

CAUTION! Improper transport and inappropriate storage can destroy the device and cause considerable property damage.
Please inspect the transport packaging and the delivered items immediately upon their receipt to determine their integrity, completeness and conformity with the delivery documents. Any deficiencies are to be reported immediately.

Storage:
- Permissible storage temperature: –40 / +70 °C (–40 / +158 °F)
  with damping fluid: –20 / +70 °C (–4 / +158 °F)
- If possible, store the instrument in its original packaging.
- If possible, remove the packaging not until installation of the device.
- Store the instruments in a dry place, not exposed to direct sunlight or UV light.
- The storage temperature of the instruments should not fall below or exceed the permissible temperature limitations, specified in the data sheets.

Transport:
- Please use a suitable packaging for the transport (if possible, the original packaging) with adequate padding material.
- Do not throw the instruments even when packed.
- Protect the packed instruments from moisture.
- Provide relevant transportation instructions on the packaging.

The packaging can be disposed of as waste paper. For further transport or returns, the instrument must be sufficiently protected against damage.

Please note the information provided on the thermometer.

Protect the thermometers from vibrations and shocks! These might falsify the indication even if no external damage is visible!

Thermometers and thermowells with health- and environmentally damaging contaminations have to be packed securely and have to be labelled prior to storage and transport.

8. Dismounting and Disposal

WARNING! Risk of injury!
Never remove the device from a system in operation.
Make sure that the system is switched off professionally.

Dismounting:
Observe the instructions in chapter 2 of this manual. Prior to the deinstallation of a thermometer or thermowell, ensure that

- the process is shut down and unpressurised.
- the temperatures are neither too high nor too low.

Protect yourself from adhering or leaking hazardous substances and states, e.g. harmful gases or radiation.

Disposal:

NO DOMESTIC WASTE!
Bimetal thermometers comprise various materials. They shall not be disposed of together with domestic waste.

Please regard local prevailing national and international laws and regulations!

9. Declaration of Conformity

EU-Konformitätserklärung
nach DIN EN ISO/IEC 17 050-1

EU Declaration of Conformity
according to DIN EN ISO / IEC 17 050-1

Für die nachfolgend bezeichneten Erzeugnisse

MANOMETER
Typen RCh…, RSCh…, RChg…, RQ…, RF…, Pm…, PCh…, PSCh…, PsP…, D(i)RCh…, DiRZCh…, DiKPCh…, KPB…, KPCh…

THERMOMETER
Typen TBi…, TSChg…, TGelChg…, TFChg…, TA…, TSCh…, TGelCh…, TF…, TRCh…

ohne Grenzsignalgebern

wird hiermit erklärt, dass sie den wesentlichen Schutzanforderungen entsprechen, die in der nachfolgend bezeichneten Richtlinie festgelegt sind:

RICHTLINIE 2014/34/EU DES EUROPÄISCHEN PARLAMENTS UND DES RATES vom 26. Februar 2014
für Geräte und Schutzsysteme zur bestimmungsgemäßen Verwendung in explosionsgefährdeten Bereichen – kurz:

ATEX-Richtlinie

Zur Beurteilung der Erzeugnisse hinsichtlich der Richtlinie wurden folgende Normen herangezogen:

We hereby declare for the following named goods

PRESSURE GAUGES
Models RCh…, RSCh…, RChg…, RQ…, RF…, Pm…, PCh…, PSCh…, PsP…, D(i)RCh…, DiRZCh…, DiKPCh…, KPB…, KPCh…

THERMOMETERS
Models TBi…, TSChg…, TGelChg…, TFChg…, TA…, TSCh…, TGelCh…, TF…, TRCh…

without Limit Switch Contact Assemblies

that they meet the essential protective requirements, which have been fixed in the following directives:

DIRECTIVE 2014/34/EU OF THE EUROPEAN PARLIAMENT AND THE COUNCIL from February 26, 2014
relating to equipment and protective systems intended for use in potentially explosive atmospheres – short:

ATEX Directive

The following standards have been used to assess the goods regarding the directive:

DIN EN 80079-36:2016-12
DIN EN 1127-1:2019-10
DIN EN 80079-37:2016-12

Kennzeichnung:

II 2G Ex h IIC Gb
II 2D Ex h IIIC Db

Temperaturbereich: –25 °C* / +75 °C

* optional bis –60 °C, je nach Gerätetyp und Anforderung

Marking:

II 2G Ex h IIC Gb
II 2D Ex h IIIC Db

Temperature range: –25 °C / +75 °C*

** optionally up to –60 °C, depending on model and requirement*

Diese Erklärung wird verantwortlich für den Hersteller:
This declaration is issued under the sole responsibility of the manufacturer:

ARMANO Messtechnik GmbH
abgegeben durch / *by*
Grünhain-Beierfeld, 2019-12-18

Bernd Vetter
Geschäftsführender Gesellschafter / *Managing Director*

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104 EU-Konformitätserklärung ATEX RM PM D K T ohne GSG Ausg. 12/19

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