

# Gas-actuated Thermometers, Rigid Mount

**TSChg**  
**TSChgG**

Crimped-on ring case stainless steel

## Standard Versions

This data sheet contains detailed information on our standard versions and available options. In overview 8000 you will find additional information on selection, metrological features, permissible ambient and storage temperatures as well as error limits, etc. Information on the metrologically optimal design of thermometers can be found in our technical information sheet T08-000-031.

### Measuring Unit

With nitrogen filling (inert gas, physiologically safe)

### Accuracy (DIN EN 13 190)

Class 1

### Case

With polished crimped-on ring, stainless steel 304 (1.4301)

### Degree of Protection (DIN EN 60 529/IEC 529)

IP65

### Case Filling

For model TSChgG: silicone oil

### Nominal Case Sizes

63, 80, 100, 160 mm (2½, 3, 4, 6")

### Case Configuration

Connection temperature sensor (stem):

- rigid mount with neck tube

Stem position:

- vertical bottom position

- with angle (**w**, **wst**, **wl**, **wr**)

- centre back position (**rm**)

Mounting device:

- without

- for centre back connection:

back flange for surface mounting (**rmRh**)

### Temperature Ranges (DIN EN 13 190)

Temperature differences (spans) from 80 K up to 600 K

### Temperature Sensor (Stem)

Made of stainless steel 316Ti (1.4571)

Max. static operating pressure: 25 bar

Stem models: A1, A3, A4, A4.1, A5 or A6

Stem Ø dF: 8, 10 or 12 mm (0.31, 0.39 or 0.47")

Stem length L or L1: from Lmin or L1min up to 2.50 m (8.2')

Please regard the minimum stem length depending on active length (La) and stem model, see page 3

### Window

Instrument glass

### Movement

Brass/German silver

### Dial

Aluminum white, scale black

### Pointer

Aluminum black

### Indication Adjustment (±6 %)

Externally via screw



## Ordering Information, Standard Ranges, Options

See page 4

## Special Versions and Further Options

- Other stem models, e.g.
  - without bent tube, see data sheet 8299.1
  - with connection for food/bio/pharmaceutical industries, see data sheet 8299.3
  - contact stem for temperature measurement at the outside of tanks and pipe barrels up to 300 °C (572 °F), see data sheet 8299.4
- Other stem Ø, connection threads and materials upon request
- Other temperature ranges and/or special scales, e.g. dual scale °C/°F, coloured fields or ranges, dial inscriptions
- Case parts stainless steel 316L (1.4404) upon request
- Model TSChg for ambient temperatures to -60 °C (-76 °F); Model TSChgG for ambient temperatures to -40 °C (-40 °F); to -60 °C (-76 °F) NCS 100 and 160
- Position of connection radial at 3 o'clock, 9 o'clock, 12 o'clock, others upon request or other than vertical installation (90°)
- GOST version for Russia, Kazakhstan

## Thermowells

See data sheets 8.8110ff.

[www.armano-messtechnik.com](http://www.armano-messtechnik.com)

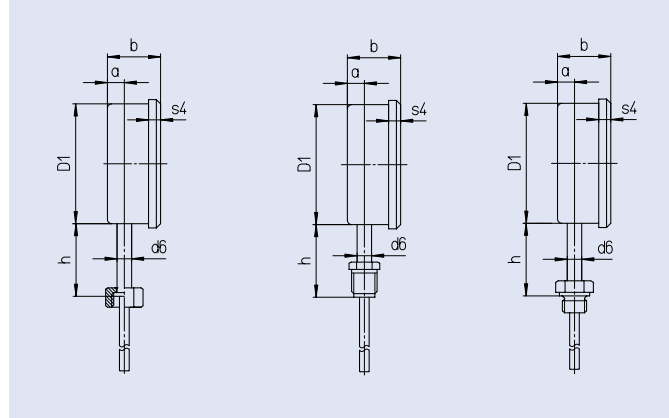
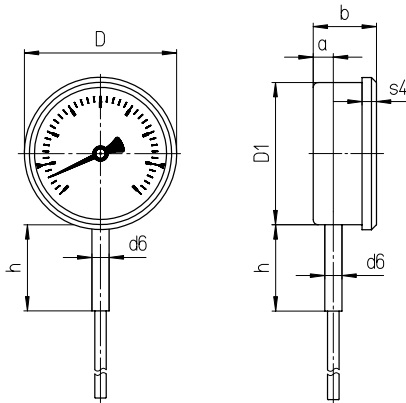
# Stem Position, Code Letters, Dimensional Data and Weights

## Vertical Bottom Stem Position

Stem model A1 (also A5)

Stem model A3 (also A6) Stem model A4 Stem model A4.1

without additional code letter



## Angular Bottom Stem Position

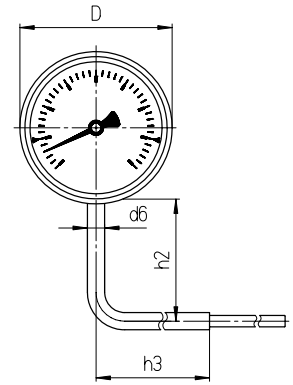
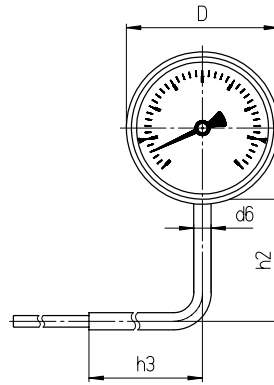
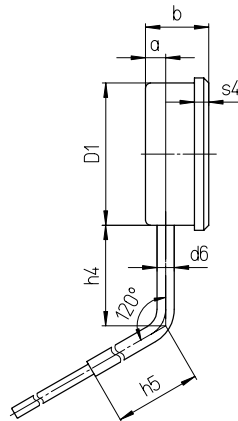
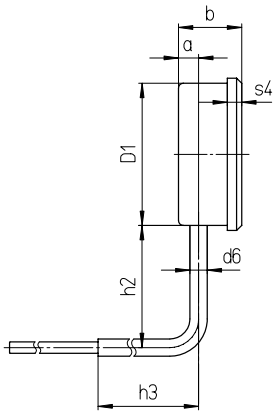
with angle:

right-angled to the back,  
code letter **w**

obtuse-angled to the back,  
code letters **wst**

lateral to the left,  
code letters **wl**

lateral to the right,  
code letters **wr**

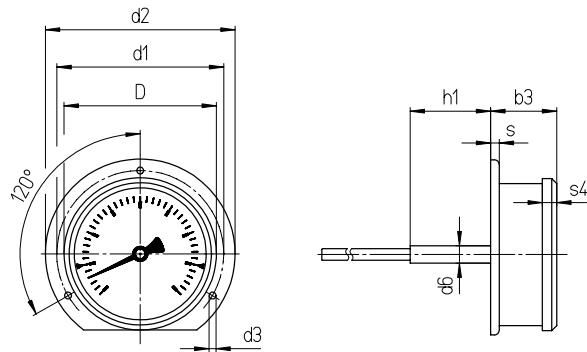
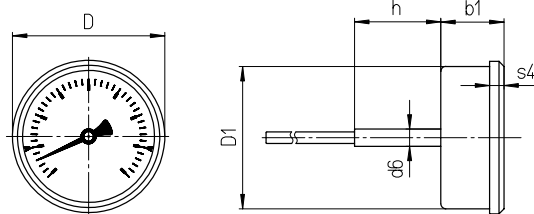


## Centre Back Stem Position

code letters **rm**

with back flange for surface mounting, except NCS 80

code letters **rmRh**



## Dimensional Data (mm/inch) and Weights (kg/lb)

NCS	a	b	b1	b3	D	D1	d1	d2	d3	d6	h <sup>1)</sup>	h1 <sup>1)</sup>	h2	h3	h4	h5	s	s4	approx. weight <sup>2)</sup>	
																			TSchg	TSchgG
63	12	39	39	42	67	62	75	85	3.6	12	60	57	85	120	70	120	5	8	0.23	0.30
2½"	0.47	1.54	1.54	1.65	2.64	2.44	2.95	3.35	0.14	0.47	2.36	2.24	3.35	4.72	2.76	4.72	0.2	0.31	0.51	0.66
80	15	42	42	-	86	79	95	110	4.8	12	60	-	85	120	70	120	-	8	0.32	0.46
3"	0.59	1.65	1.65	-	3.39	3.11	3.74	4.33	0.19	0.47	2.36	-	3.35	4.72	2.76	4.72	-	0.31	0.71	1.01
100	15	43	43	46.5	106	99	116	132	4.8	12	60	57	<sup>3)</sup> 85	120	<sup>3)</sup> 70	120	6	10	0.43	0.63
4"	0.59	1.69	1.69	1.83	4.17	3.9	4.57	5.2	0.19	0.47	2.36	2.24	3.35	4.72	2.76	4.72	0.24	0.39	0.95	1.39
160	15	51	51	54	167	159	178	196	5.8	12	60	-	109	120	70	120	-	11	0.75	1.46
6"	0.59	2	2	2.13	6.57	6.26	7.01	7.72	0.23	0.47	2.36	-	4.29	4.72	2.76	4.72	-	0.43	1.65	3.22

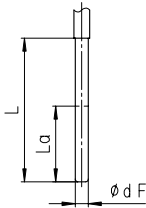
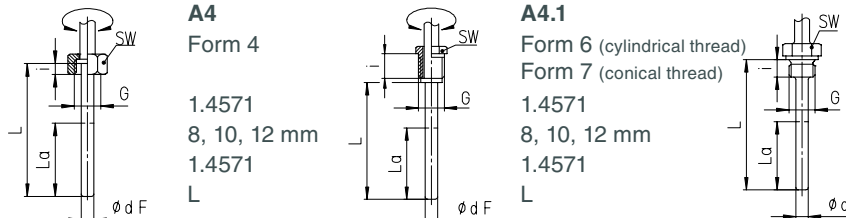
<sup>1)</sup> Temperature ranges  $\geq 400$  °C ( $\geq 752$  °F): extended neck tube for smaller stem lengths, see T08-000-031

Temperature ranges  $> 500$  °C ( $> 932$  °F): +20 mm (0.79") – standard for all stem lengths

<sup>2)</sup> The data are examples and relate to the version with stem A1,  $\varnothing$  10 mm (0.39"), length 200 mm (7.87")

<sup>3)</sup> For TSChgG: h2 = 109 mm (4.29"), h4 = 94 mm (3.7")

# Stem Models

Stem Models							
<b>Process connection:</b>		<b>Without screw fitting, plain stem</b>					
<b>Stem model:</b>	<b>A1</b>						
<b>Form acc. to DIN EN 13 190:</b>	Form 1						
<b>Stem material:</b>	1.4571						
<b>Stem Ø dF:</b>	8, 10, 12 mm						
<b>Order length:</b>	L						
<b>Suitable thermowell models:</b> (data sheet)	SK1 (8.8140), SK2 (8.8141)						
							
<b>Process connection:</b>		<b>Union nut</b>		<b>Male thread, turnable</b>		<b>Male thread, rigid</b>	
<b>Stem model:</b>	<b>A3</b>		<b>A4</b>		<b>A4.1</b>		
<b>Form acc. to DIN EN 13 190:</b>	Form 5		Form 4		Form 6 (cylindrical thread) Form 7 (conical thread)		
<b>Stem material:</b>	1.4571		1.4571		1.4571		
<b>Stem Ø dF:</b>	8, 10, 12 mm		8, 10, 12 mm		8, 10, 12 mm		
<b>Screw fitting material:</b>	1.4571		1.4571		1.4571		
<b>Order length:</b>	L		L		L		
<b>Suitable thermowell models:</b> (data sheet)	SF4.1 (8.8111), SF4.1F (8.8113) SF8 (8.8130), SF9 (8.8131)		SF4 (8.8110), SF4F (8.8112) SF5 (8.8120), SF6, SF7 (8.8121)		SF4 (8.8110), SF4F (8.8112) SF5 (8.8120), SF6, SF7 (8.8121)		
<b>Thread</b> <b>(dimensional data in mm/inch):</b>	<b>G</b>	<b>SW</b>	<b>i</b>	<b>G</b>	<b>SW</b>	<b>i</b>	<b>G</b>
	G½	27/1.06	10/0.39	G½B	22/0.87	20/0.79	G½B
	G¾	32/1.26	12/0.47	G¾B	27/1.06	23/0.91	G¾B
	M20x1.5	27/1.06	10/0.39	M18x1.5	22/0.87	14/0.55	½" NPT
	M24x1.5	32/1.26	12/0.47	M20x1.5	22/0.87	20/0.79	¾" NPT
	M27x2	32/1.26	12/0.47	<b>Thermowell required!</b>			M18x1.5
							M20x1.5
							
<b>Process connection:</b>		<b>Male thread/compression fitting</b>			<b>Male thread, turnable/double male adapter</b>		
<b>Stem model:</b>	<b>A5</b>						
	(A1 with compression fitting)						
<b>Form acc. to DIN EN 13 190:</b>	Form 2 (cylindrical thread) Form 3 (conical thread)						
<b>Stem material:</b>	1.4571						
<b>Stem Ø dF:</b>	8, 10, 12 mm						
<b>Screw fitting material:</b>	1.4571						
<b>Order length:</b>	L						
<b>Suitable thermowell models:</b> (data sheet)	SF4 (8.8110), SF4F (8.8112) SF5 (8.8120), SF6, SF7 (8.8121)						
<b>Thread</b> <b>(dimensional data in mm/inch):</b>	<b>G</b>	<b>SW1</b>	<b>SW2</b>	<b>i</b>	<b>Lk</b>	<b>G1</b>	<b>G2</b>
	G½B	27/1.06	22/0.87	14/0.55	42/1.65	G½B	G½B
	G¾B	32/1.26	22/0.87	16/0.63	42/1.65	G¾B	G¾B
	½" NPT	27/1.06	22/0.87	19/0.75	42/1.65	½" NPT	G½B
	¾" NPT	27/1.06	22/0.87	19/0.75	42/1.65	¾" NPT	G½B
	M20x1.5	27/1.06	22/0.87	14/0.55	42/1.65	M20x1.5	M20x1.5
						M24x1.5	M20x1.5
						M27x2	M20x1.5

